

BANGOR PUNTA MARINE
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**BANGOR
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MARINE**

O'DAY 23 BOOM VANG KIT

#52250

This kit is designed for use on the O'Day 23 spar set.

Parts List

Tools Needed

- 1 - Vang plate
- 1 - Boom vang
- 1 - Mast bail
- 8 - Drive rivets 3/16"X3/8" grip

Drill
3/16" drill bit
Hammer
Screw driver

- 1) Boom vang plate attachment - measure from the inboard end of the extrusion 3'0" and mark. This is the middle of the vang place. Drill one 3/16" mounting hole and insert drive rivet, striking with a hammer to expand. Now continue this process for the remaining 5 holes.
- 2) Mast bail - mount the ball at approximately a 45° angle and with the mounting holes about 1" from the base of the extrusion. Drill one 3/16" mounting hole and insert a drive rivet, strike with hammer. Now continue this process for the remaining three rivets.
- 3) Vang attachment to mast - attach block to bail with its shackle.
- 4) Vang attachment to boom - place the pressed ball and shank at the end of the wire pennant into the key in the vang plate.

JS/cd
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